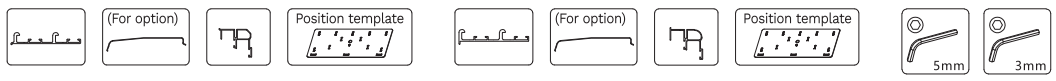
Krona Koblenz

Assembly Instructions

System 0990

The K point of view • www.kronakoblenz.com

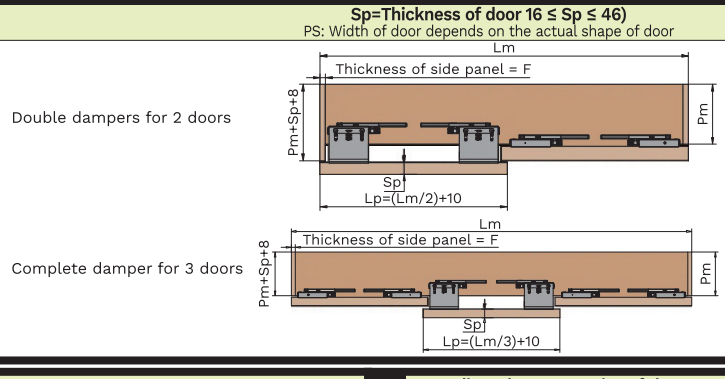
Double soft close system installation guide



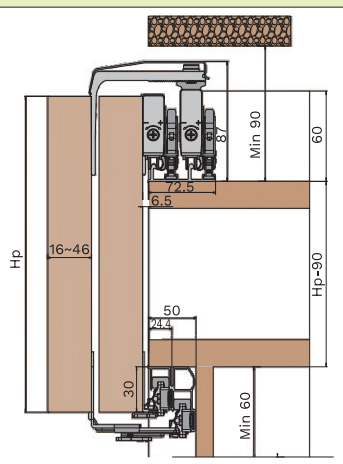
Accessory	QTY Double dampers for 2 doors	QTY Complete damper for 3 doors	Accessory	QTY Double dampers for 2 doors	QTY Complete damper for 3 doors	Accessory	QTY Double dampers for 2 doors	QTY Complete damper for 3 doors
Left upper roller for external door	1	1	Right upper roller for external door	1	1	Upper damper	4	6
Left upper roller for internal door	1	2	Right upper roller for internal door	1	2	Bottom damper	4	4
Bottom roller for external door	2	2	Bottom roller for internal door	2	4	Damper activator	4	4
Stopper	1	2	Anti collision damper activator	0	1	Fixing screws	40	60

1 Sp=Thickness of door 16 ≤ Sp ≤ 46)

PS: Width of door depends on the actual shape of door

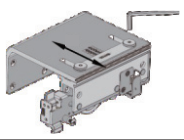


2 Installation dimensions



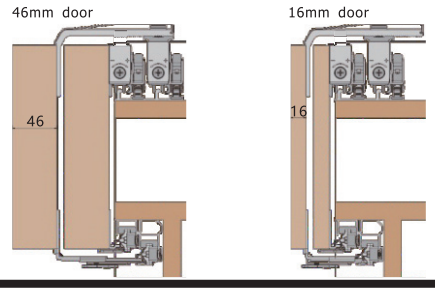
3 Adjust the accessories of the external door panel according to the thickness of the door panel

Adjust the thickness of the external door on the upper roller

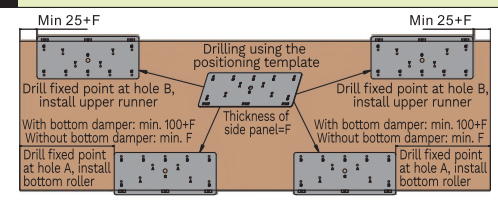


Adjust the thickness of the external door on the bottom roller

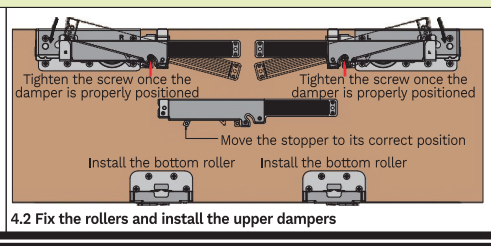




4 Door leaf drilling and accessories installation



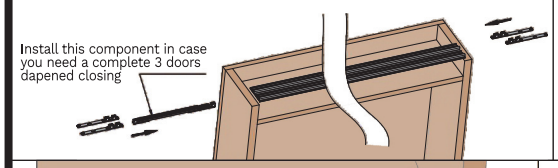
4.1 Drill using the positioning template



4.2 Fix the rollers and install the upper dampers

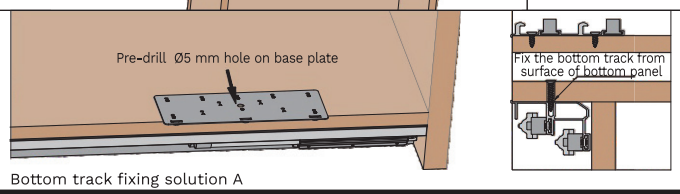
5 Install the upper and lower rails

5.1 Install the upper damper activator and fix the upper rail



5.2 Install bottom damper



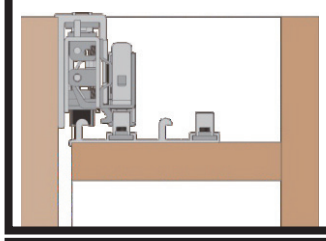


Bottom track fixing solution A

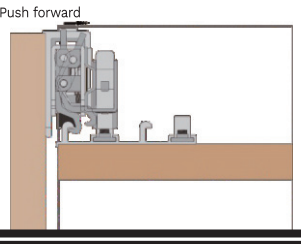
Bottom track fixing solution B

6 Installation of outer and inner door (inner door first, outer door second)

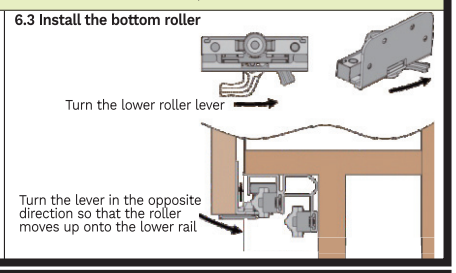
6.1 Hang the upper runner



6.2 Lock the upper runner



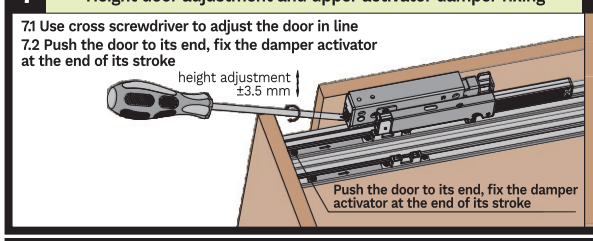
6.3 Install the bottom roller



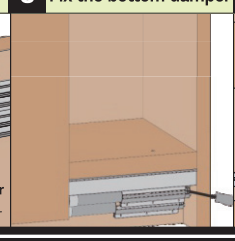
7 Height door adjustment and upper activator damper fixing

7.1 Use cross screwdriver to adjust the door in line

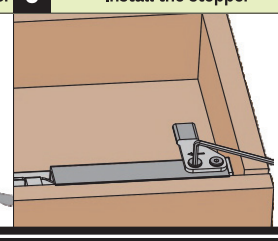
7.2 Push the door to its end, fix the damper activator at the end of its stroke



8 Fix the bottom damper



9 Install the stopper



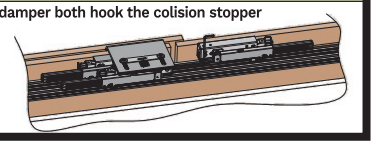
10 Anti collision stopper installation (for 3 door)

10.1 Loosen the screw then lock the screw after stretching the collision stopper

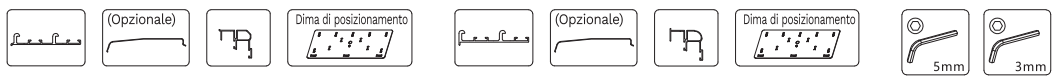


10.2 Slide the two inner door until two damper both hook the colision stopper

10.3 Loosen the screw to adjust the gap between the two inner doors and lock the screw



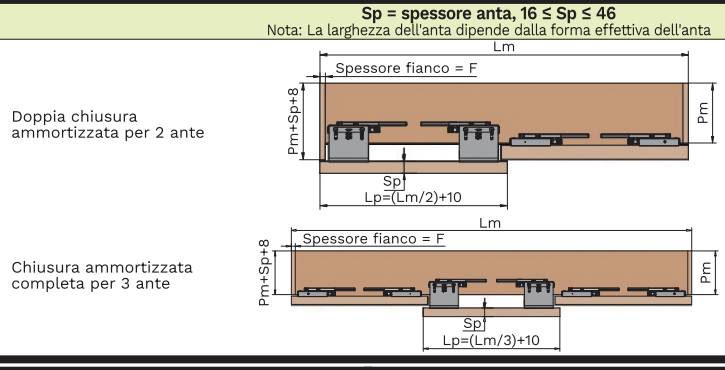
Guida all'installazione del sistema con doppia chiusura ammortizzata



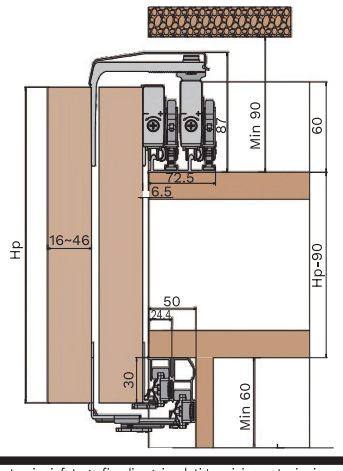
Accessorio	Qtà Doppia chiusura ammortizzata per 2 ante	Qtà Chiusura ammortizzata completa per 3 ante	Accessorio	Qtà Doppia chiusura ammortizzata per 2 ante	Qtà Chiusura ammortizzata completa per 3 ante	Accessorio	Qtà Doppia chiusura ammortizzata per 2 ante	Qtà Chiusura ammortizzata completa per 3 ante
Carrello superiore sinistro per anta esterna	1	1	Carrello superiore destro per anta esterna	1	1	Freno ABS	4	6
Carrello superiore sinistro per anta interna	1	2	Carrello superiore destro per anta interna	1	2	Ammortizzatore inferiore	4	4
Carrello inferiore per anta esterna	2	2	Carrello inferiore per anta interna	2	4	Attivatore ABS	4	4
Fermo	1	2	Dispositivo anticollisione	0	1	Viti di fissaggio	40	60

1 Sp = spessore anta, 16 ≤ Sp ≤ 46

Nota: La larghezza dell'anta dipende dalla forma effettiva dell'anta

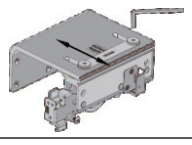


2 Quote di installazione



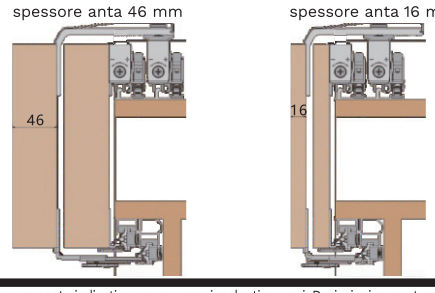
3 Regolare gli accessori dell'anta esterna in base allo spessore dell'anta

Regolare lo spessore dell'anta esterna sul carrello superiore

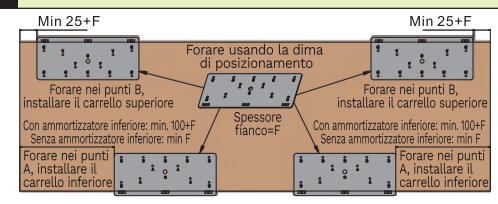


Regolare lo spessore dell'anta esterna sul carrello inferiore

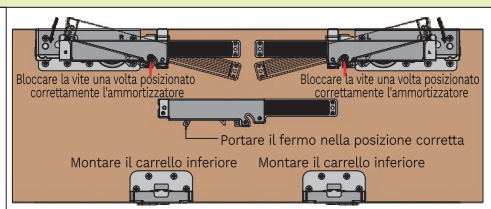




4 Foratura dell'anta e montaggio dei componenti



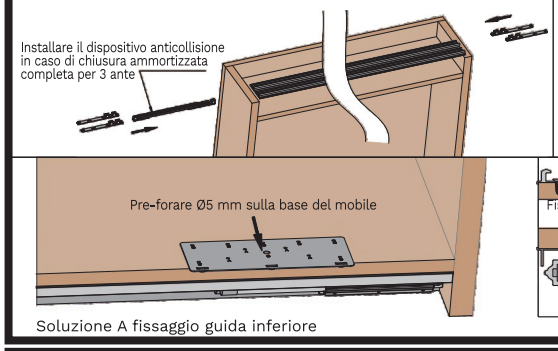
4.1 Forare usandola dima di posizionamento



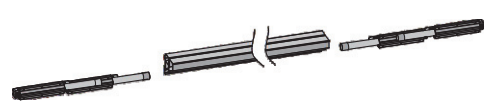
4.2 Fissare i carrelli e montare i freni ABS

5 Installare la guida superiore e inferiore

5.1 Installare l'attivatore del freno ABS e fissare la guida superiore



5.2 Installare ammortizzatore inferiore

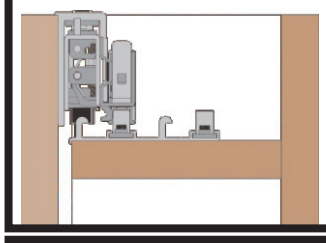


Soluzione A fissaggio guida inferiore

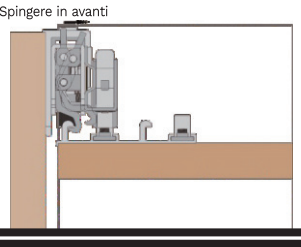
Soluzione B fissaggio guida inferiore

6 Montaggio ante interne ed esterne (prima anta interna, poi esterna)

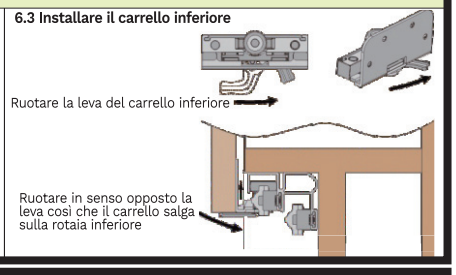
6.1 Appoggiare il carrello superiore sulla guida



6.2 Bloccare il carrello superiore



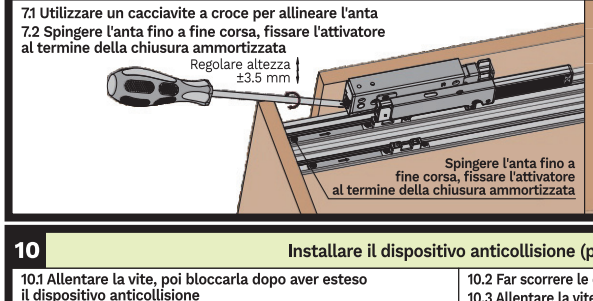
6.3 Installare il carrello inferiore



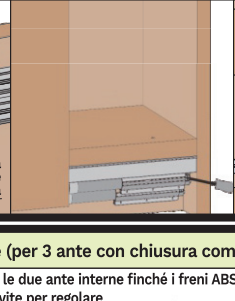
7 Regolare l'altezza delle ante e fissare l'attivatore del freno ABS

7.1 Utilizzare un cacciavite a croce per allineare l'anta

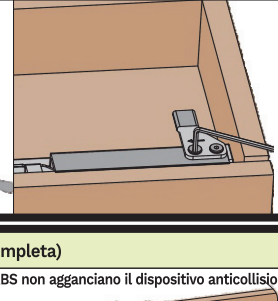
7.2 Spingere l'anta fino a fine corsa, fissare l'attivatore al termine della chiusura ammortizzata



8 Fissare l'ammortizzatore inferiore



9 Installare il fermo



10 Installare il dispositivo anticollisione (per 3 ante con chiusura completa)

10.1 Allentare la vite, poi bloccarla dopo aver esteso il dispositivo anticollisione



10.2 Far scorrere le due ante interne finché i freni ABS non agganciano il dispositivo anticollisione

10.3 Allentare la vite per regolare il gioco tra le due ante interne, poi stringerle



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TKKZMIDM16600 Rev.1 - 06_2026